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#### AN ELECTRICAL CONNECTION DEVICE

#### Field of the Invention

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The present invention broadly relates to an electrical connection device for a machine cable. 5 Throughout this specification the term "machine cable" is used for any machine, reeling or trailing cable that is suitable to deliver power to mobile machinery such as machinery in petroleum or mining industry. Further, throughout this specification the term "electrical device" has a meaning that includes an electrical connection device for a machine cable.

# Background of the Invention

Machine cables are typically used to provide an electrical connection for mobile electrical machines. example, in the mining or petroleum industry often large electrical machinery is used and each machine cable may have to provide power in the order of a few hundred kilowatts to a few megawatts. Typically such power is delivered with a voltage of one or more kilovolts. The cables usually comprise a plurality of cores and are connected using electrical connection devices including sockets, pins and thimbles.

The cores typically are insulated from each other and surrounded by a conductive layer that is on earth potential. Therefore, if the cores break, individual broken cores are less likely to be in electrical contact with each other, but instead are likely to be in electrical contact with respective layers that are on earth potential. Often automatic electrical earth leakage protection devices are used and in case of electrical contact between one of the cores and one or more layers

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that are on earth potential, an automatic electrical earth leakage protection device will detect an earth leakage current in the order of 30 mA and subsequently interrupt the supply of electricity. Therefore, melt-down of the cable, electrical arcing and the like can largely be avoided. However, within a plug/coupling connection (electrical device) individual cores typically are not surrounded by individual layers on earth potential but are stripped off the layer and are surrounded by a common electrical casing that is on earth potential. Therefore, if individual cores are disrupted within the plug, it is more likely that the disrupted cores are in direct electrical contact with each other with fault current capacities of 10 kA to 50 kA. This will have dangerous consequences especially in an environment that may contain explosive gases such as a mine.

### Summary of the Invention

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The present invention provides in a first aspect an electrical connection device for connecting a multi-core machine cable to a suitable other electrical device, the multi-core machine cable being of the type having insulated cores individually surrounded by earth-potential layers, the device comprising:

a body having an end-face, the end-face having apertures,

a plurality of insulating sleeves extending about respective apertures,

a plurality of core coupling means each being at

least in part positioned in a respective sleeve, each core
coupling means being connectable to a respective core of
the machine cable and having a first contact surface for
connecting to a terminal of the suitable other electrical

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device so as to provide electrical connections of the machine cable with the suitable other electrical device.

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a plurality of spaced apart earth coupling means surrounding at least a portion of respective insulating sleeves, each earth coupling means being connectable to a respective earth-potential layer of the machine cable and having a second contact surface for connecting to an earth potential terminal of the suitable other electrical device so that within the electrical connection device the core coupling means are earth-potential screened from one another.

Each core coupling means typically is, in use, surrounded by a respective insulating sleeve and by a respective conductive layer.

Each insulating sleeve typically is surrounded along its length by a respective earth-potential coupling means which typically comprises a conductive layer. In this case, within the body of the electrical connection device, each core and the respective connection device typically is surrounded by an individual conductive layer that has, in use, earth potential. If cores break within the body, dangerous short circuits are less likely to occur as the cores of the broken branches are likely to contact the conductive layers that have earth potential rather than each other. An automatic electrical protection system, such as an earth leakage system, can then be utilised to interrupt the supply of electricity and the danger of melting of cable insulation, electrical arcing which in an environment that may contain explosive gases such as a mine may result in an explosion, therefore is reduced.

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The electrical connection device typically is suitable for delivery of a power of more than 100kW or even more than 1MW.

The core coupling means may comprise a socket.

Alternatively, the core coupling means may comprise a pin.

Each individual earth coupling means may have a ringlike contact which comprises the second contact surface and which may be positioned at or within the apertures.

The insulating sleeves typically are provided in form of tubes that may have threads at one end. The ring-like contacts typically are provided in form of nuts that are receivable by the threads of the insulating tubes.

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The end-face may be electrically insulating. In this case a continuation of individual earth-connections to a suitable other device is possible by connecting each nut to a respective earth potential layer of the other electrical device. For example, the core coupling means of the electrical connection device may comprise pins and the first portion of the other electrical device may comprise sockets. The suitable other device may comprise ring-like contacts that are electrically connected to respective earth potential layers of the other device. In this case continuous earth connections can be established by faceto-face connection of respective ring-like contacts. This arrangement has the particular advantage that technical testing procedures of the multi-core machine cable connected to the electrical connection device can be performed without the need to dismantle the electrical connection device.

Alternatively, the end-face of the body may be conductive. In this case the ring-like contacts typically are electrically connected to the end-face. A continuous earth-connection to a suitable other electrical device is

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possible by face-to-face connection to the suitable other electrical device. If the ring-like contacts are provided in form of nuts, technical testing procedures of the multi-core machine cable connected to the electrical connection device only require unscrewing the nuts such that the earth potential layers are electrically separated.

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For example, the nuts may have an electrical conductive surface on their thread which may be arranged to contact a respective conductive layer. Each nut may also be composed of an electrically conductive material.

In one form, each insulating sleeve is arranged so that, in addition to the pin or socket that is positioned within the sleeve and when the electrical connection device is connected to the suitable other electrical device, a socket or pin, respectively, of the suitable other device is positioned within the insulating sleeve.

In one embodiment of the invention the multi-core machine cable is a three-core machine cable such as a three-phase cable. In this case the electrical connection device typically comprises three apertures and three insulating tubes associated with the apertures.

The body may comprise a metallic exterior surface. However, if in use earth potential layers of the individual cores of the multi-branch machine cable are connected to individual ones of the earth-potential coupling means, there may be no need for a metallic body for earthing purposes. Thus, the body may alternatively comprise an exterior surface portion that is electrically insulating and typically is itself electrically insulating. For example, the body may be composed of polymeric material.

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Optionally, each insulating sleeve may be surrounded by a plurality of conductive layer which are electrically isolated so that, in use, a plurality of separate earth potential screens may be established.

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The present invention provides in a second aspect an electrical connection device for connection to a suitable other electrical device the device comprising:

a multi-core machine cable of the type having

insulated cores individually surrounded by earth-potential layers,

a body having an end-face, the end-face having apertures,

a plurality of insulating sleeves extending about respective apertures,

a plurality of core coupling means each being at least in part positioned in a respective sleeve, each core coupling means being connected to a respective core of the machine cable and having a first contact surface for connecting to a terminal of the suitable other electrical device so as to provide electrical connections of the machine cable with the suitable other electrical device,

a plurality of spaced apart earth coupling means surrounding at least a portion of respective insulating sleeves, each earth coupling means being connected to a respective earth-potential layer of the machine cable and having a second contact surface for connecting to an earth potential terminal of the suitable other electrical device so that within the electrical connection device the core coupling means are earth-potential screened from one another.

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The present invention provides in a third aspect a system comprising:

at least one of the above-defined electrical connection devices,

at least one multi-core machine cable being of the type having insulated cores individually surrounded by earth-potential layers and

at least one electrical machine,

wherein the system is arranged so that electricity is delivered through the or each machine cable and through the or each electrical connection device and wherein the electricity associated with each core is individually earth-potential screened in the multi-core cable and in the or each electrical connection device.

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Specific embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings.

# 20 Brief Description of the Drawings

Figure 1 shows a schematic cross-sectional representation of a portion of an electrical connection device according to a specific embodiment of the invention,

Figure 2 shows a schematic cross-sectional representation of a portion of an electrical connection device according to another specific embodiment of the invention,

Figure 3 shows a view of an end-face of the electrical connection device shown in Figure 1 or 2,

Figure 4 shows a schematic cross-sectional representation of a portion of an electrical connection device according to another specific embodiment of the

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invention and

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Figure 5 shows a schematic cross-sectional representation of a portion of an electrical connection device according to a further specific embodiment of the invention.

# <u>Detailed Description of Specific Embodiments of the Invention</u>

Referring to Figures 1 to 3, the electrical

connection device 10 is now described. Figure 2 shows a variation of the device that is in part shown in Figure 1. For clarity, however, the same reference numerals have been used in Figures 1 - 4 for parts that have the same function.

In this embodiment components of the electrical connection device 10 are sized and structured so that the electrical connection device is suitable for delivery of a few hundred kW to a few MW of power.

The device 10 comprises a body 12 that is composed of
20 an insulating material such as a polymeric material. The
body 12 is of substantially cylindrical shape and is
surrounded by an outer shell 11 composed of a metallic
material. Alternatively, the outer shell 11 may be
composed of an insulating material such as a polymeric
25 material. The body 12 and the outer shell 11 are typically
fabricated so that they form one joined part. If the outer
shell is composed of an insulating material, the body 12
and the outer shell 11 may also be integrally formed.

Figures 1 and 2 show representative portions of the device 10. The body 12 has an end-face 14 that has three apertures (see Figure 3) at which nuts 16, 18 and 20 are positioned. From each aperture an insulating sleeve 22 projects inwardly. Each insulating sleeve 22 has a

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threaded end-portion 23 that is arranged to receive respective nuts 16, 18 or 20. Each insulating sleeve 22 is surrounded by a conductive layer 24 and locates a pin 26. The pin 26 is connected to a thimble 28 which is connected to an individual core 29 of a multi-core machine cable (the multi-core machine cable is not shown).

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In this embodiment the multi-core machine cable is a 3-phase cable having three multi-strand cores. Each core is insulated and has an earth-potential layer 31 individually surrounding its insulation 29a.

The earth-potential layer 31 is in contact with coldshrink tube 32. The cold-shrink tube 32 surrounds a portion of the earth layer 31 and also a portion of the conductive layer 24 of the insulating sleeve 22. In general cold-shrink tubes are used to provide electrical insulation and the inhibit penetration of moisture. The cold-shrink tube 32 also has a conductive layer on its interior surface which establishes an electrical connection between the earth-potential layer 31 and the conductive layer 24. The cold-shrink tube 32 is in part surrounded by a further cold-shrink glove 33 which is arranged to reduce the likelihood that moisture from the machine cable may penetrate into the electrical device 10. Cold-shrink tube 34 in part surrounds an end portion of sleeve 22 and is arranged to reduce the likelihood that moisture penetrates from the insulating sleeve 22 along core 29 into the machine cable and vice versa. Further, cold shrink tube 34 provides additional insulation between parts that are electrically connected to the core 29 and parts that are on earth potential such as the conductive layer of tube 32.

Thimble 28 is connected to a core 29 of the multicore cable and the respective earth potential layer 31 is

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connected to the conductive layer 24. Therefore, the core 29 and any conductive portions that may be in electrical contact with the core are, is within the body 12 individually surrounded either by the conductive layer 24 or the respective earth potential layer 31 of the multicore cable. The conductive layer 24 is connected to the nut 16 which is, in this example, metallic.

In this embodiment the end-face 14 of the external shell 11 is composed of an insulating material. Therefore, for each core of the machine cable an individual earth connection is established within the electrical connection device 10 and can be individually continued to another electrical device (not shown) via the faces of nuts 16, 18 and 20.

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In a variation of this embodiment, the end-face 14 may also be composed of a conductive material. In this case the end-portion 14 and the nuts 16, 18 and 20 have, in use, a common earth potential.

The electrical connection device 10 may be connected to the machine cable as follows. Initially a core 29 of the machine cable is connected to thimble 28. Thimble 28 and pin 26 are then inserted into sleeve 22 from opposing ends and are connected in sleeve 22 at an internal shoulder 39 so that the pin 26 and the thimble 28 are firmly mechanically connected with the sleeve 22. Coldshrink tube 34 is then applied over an end-portion of sleeve 22 and over the insulation 29a of core 29. Coldshrink tube 32 is applied over the earth-potential layer 31 of the core 29 and over the external shoulder of sleeve 22 so as to provide an electrical connection between the external conductive layer 24 of the sleeve 22 and the earth potential layer 31. Cold-shrink glove 33 is then applied over cold-shrink tube 32 and over the outer sheath

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of the multi-core cable (the multi-core cable is not shown). Sleeve 22 is inserted into an aperture of body 12 so that an external shoulder of sleeve 22 abuts against an end-face of body 12. Nut 16 is then inserted into the aperture from an opposing end-face 14 of body 12. After nut 16 is secured with sleeve 22, a mechanical connection between sleeve 22 and body 12 is established.

Figure 4 shows a portion of the electrical connection device 10 connected to another electrical connection device 40. In this example the nut 16 is replaced by nut 10 16a which is composed mainly of an insulating material but has a metallic layer on its thread that is in contact with conductive layer 24 of sleeve 22. The other electrical connection device 40 comprises two sockets 51 which are electrically connected in an insulating body 54. The other 15 electrical connection device 40 and the electrical connection device 10 are arranged so that one of the sockets 51, when connected to pin 26, is positioned within the insulating sleeve 22. Individual earth connections are established via conductive sleeve 56 which is positioned 20 at least in part within insulating body 54. Thus, the individual earth layer 31 of the respective core of the machine cable (not shown) is connected via the conductive layer of the cold-shrink tube 32 (see Figure 1), the conductive layer 24 of the insulating sleeve 22 and the 25 conductive thread of nut 16a with conductive layer 56. In this embodiment individual earth connections can be established even if the face 14 of the external shell is electrically conductive as the nuts 16a are composed of an insulating material and only have an inner conductive 30 layer. The other electrical connection device 40 may receive a further electrical connection device of the same type as electrical connection device 10 and the assembly

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of the devices therefore would provide an electrical connection between two multi-core machine cables in which individual earth potential layers are continued individually.

Figure 5 shows another embodiment of the present 5 invention. The Figure shows a coupling device 60 that comprises two electrically connected sockets 61 and an insulating sleeve 63. Three of the devices 60 may be used to electrically connect two devices 10 shown in Figures 1 - 3. Each of the devices 60 is, in this case, arranged to 10 fit into respective apertures defined by nuts 16, 18 and 20. If two devices 10 of the type shown in Figures 1-3 are connected using three devices 60 and the two devices 10 have electrically insulating faces 14 of the outer shells 11, continuous and individual earth connections may be 15 established by face-to-face connection of the nuts 16,18 and 20 of the respective devices 10.

Although the invention has been described with reference to particular examples, it will be appreciated by those skilled in the art that the invention may be 20 embodied in many other forms. For example, the pin 26 may only partially be positioned within the insulating sleeve 22 and it may extend through the aperture of the nut 16. Also, the insulating sleeve 22 may have a socket 51 positioned within its interior instead of the pin 26. 25 Optionally, one sleeve may have a pin and another sleeve may have a socket positioned within its interior. electrical connection device 10 may be arranged for connection to any type of connection device including a lug or any other electrical device. Further, the 30 electrical connection device may have a common earth potential layer that surrounds all of the individual earth potential layers. It will also be appreciated that cold

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shrink tubes 32 and 34 and cold shrink glove 33 may be replaced by suitable heat-shrink products or suitable adhesive tape.